DIVISION 3 PORT FACILITIES

1-37
91-101
112-122
136-138
152-155

Specifications – Table of Contents

3.1. LAYOUT AND INSTALLATION OF MARKERS 1
3.1.1. General 1
3.1.2. Scope of Work 1
3.1.3. Setting of Reference Points 1

3.2. CONCRETE WORKS 1
3.2.1. General 1
3.2.1.1. Scope of Work 1
3.2.1.2. General Provision . . . . . 2 – 7
3.2.1.3. Submittals . . . . . 7 – 10
3.2.2. Materials Requirements 11
3.2.2.1. Cement 11
3.2.2.2. Synthetic Fibrous Reinforcement (Optional) . . 11
3.2.2.3. Admixture (if necessary) 11
3.2.2.4. Aggregates 12
3.2.2.5. Water 13
3.2.2.6. Anchorage Items 13
3.2.2.7. Curing Materials 13
3.2.2.8. Jointing Materials 13
3.2.2.9. Epoxy Bonding Compound 14
3.2.2.10. Neoprene Bearing Pad 14
3.2.2.11. Reinforcement 14
3.2.2.12. Tie Wire 14
3.2.3 Sample and Testing . . . . . 15 – 17
3.2.4. Delivery, Storage and Handling of Materials . . . . . 17 – 18
3.2.5. Formwork . . . . . 18 – 20
3.2.6. Reinforcement . . . . . 20 - 21
3.2.7. Classes of concrete and Usage . . . . . 21 – 22
3.2.8. Proportioning of Concrete Mixes . . . . . 22 – 24
3.2.9. Mixing Concrete . . . . . .24 – 27
3.2.10. Joints . . . . . .27 - 28
3.2.11. Preparation for Placing 28
3.2.12. Placing Concrete . . . . . 28 – 31
3.2.13. Compaction 31
3.2.14. Epoxy Bonding Compound 31
3.2.15. Setting of Base Plates 32

3.2.16. Finishes of Concrete 32
3.2.17. Concrete Finishing Details 33
3.2.18. Curing . . . . . .33 – 35
3.2.19. Under Water Concrete . . . . . 35 – 36
3.2.20. Measurement and Payment . . . . . .36 – 37

3.12. REPAIR AND REHABILITATION OF EXISTING PORT FACILITIES 91
3.12.1. Description 91
3.12.2. Material Requirements . . . . . .92 – 95
3.12.3. Execution . . . . . 95 – 101
3.12.4. Measurement and Payment 101

3.14. STEEL AND METAL WORKS 112
3.14.1. General 112
3.14.1.1. Scope of Work 112
3.14.1.2. Standards Included in the Specifications . . 112
3.14.1.3. Storage 113
3.14.1.4. Submittals . . . . . .113 – 115
3.14.2. Material Requirements 115
3.14.3. Execution 115
3.14.3.1. Qualification . . . . . .115 – 116
3.14.3.2. Welding . . . . . 116 - 118
3.14.3.3 Fabrication 118
3.14.3.4. Test and Inspection 118
3.14.3.5. Delivery to Site 119
3.14.3.6. Field Erection 119
3.14.3.7. Bolting 120
3.14.3.8. Galvanizing . . . . . 120 – 121
3.14.3.9. Painting 121
3.14.3.10. Inspection 121
3.14.4. Measurement and Payment 122

3.15. RUBBLE CONCRETE 122
3.15.1. General 122
3.15.1.1. Scope of Work 122
3.15.1.2. General Requirements 122
3.15.1.3. Survey and Setting Out 123
3.15.2. Material Requirements 123
3.15.2.1. Stones 123
3.15.2.2. Concrete 123
3.15.2.3. Formwork 123
3.15.3. Execution 123
3.15.4. Measurement and Payment 124

3.17. PRECAST CONCRETE 136
3.17.1. General 136
3.17.2. Casting Bed and Marking 137
3.17.3. Construction Joint 137
3.17.4. Tolerances for Individual Units 137
3.17.5. Squareness 138
3.17.6. Twist 138
3.17.7. Measurement and Payment 138

3.20. CERAMIC-FILLED LIQUID MEMBRANE 152
3.20.1. General 152
3.20.1.1. Scope 153
3.20.1.2. Delivery and Storage 153
3.20.2. Material Requirements 153
3.20.2.1. Physical Properties 153
3.20.2.2. Mechanic and Chemical Properties. . . . . .153 – 154
3.20.2.3. Warranty 154
3.20.3. Measurement and Payment 155